## Impact of $Al_2O_3/ZrO_2$ Composite, Qualitative Comparison of Compositions

10 May 10:45 Room 2

Eligiusz Postek<sup>1\*</sup>, Tomasz Sadowski<sup>2†</sup>, M. Boniecki<sup>‡</sup>

<sup>1</sup>Department of Information and Computational Science, Institute of Fundamental Technological Research Polish Academy of Sciences, 02-106 Warsaw, Poland <sup>2</sup>Department of Solid Mechanics, Lublin University of Technology, 20-618 Lublin, Poland <sup>3</sup>Institute of Electronic Materials Technology

e-mail: \*epostek@ippt.pan.pl <sup>†</sup>t.sadowski@pollub.pl

**Introduction** The ceramic composites  $Al_2O_3/ZrO_2$  are used for different kind of implants since they are nontoxic and nonallergic [1]. The composites of different composition of both compounds are obtained by sintering at the temperature 1600°C. The amount of zirconia in the composite is normally up to 30% volume. The investigation of such properties like Youngs modulus, toughness and flexural strength is presented in [2]. The properties of ZrO<sub>2</sub> compound with stabilization of Y<sub>2</sub>O<sub>3</sub> are described in [3].

**Problem statement** The aim of the presentation is to evaluate behavior of the composites under impact loading at the mesoscale pointing out the crack initiation regions. We take into account two compositions of the composites that are given in Fig. 1. The white clusters stand for  $ZrO_2$  and the dark one are the grains of  $Al_2O_3$ . The F1 composition consists of  $80\%Al_2O_3$  and  $20\%ZrO_2$ . The F2 composition contains  $60\%Al_2O_3$  and  $40\%ZrO_2$ .



Figure 1: Microstructures of  $Al_2O_3/ZrO_2$ : a) composition F1; b) composition F2

Both components of the composite are brittle. In the case of  $Al_2O_3$ , the Youngs modulus is in the range of 215–413 GPa and tensile strength is in the range of 69–665 MPa. When concerning  $ZrO_2$  the Youngs modulus is in the range of 100–250 GPa, and the tensile strength is in the range of 115–700 MPa. We use Drucker-Prager type constitutive models. A feature that decreases the load carrying capacity of the composite are voids that are presented in Fig. 3.

**Numerical models** A basic model of a polycrystal sample that hits a rigid wall is give in Fig. 3 (a). In this case, we present a model of a sample with thin, however, finite thickness interfaces. The model is done in the framework of the peridynamics theory. The grains are perfectly elastic while the interfaces are elastic with damage condition. The polycrystal models of this kind but with finite element method, were successfully analysed in [4, 5, 6].

We extend the models towards  $Al_2O_3/ZrO_2$  material that characterises an important feature from point of view of numerical modelling, namely, thin interfaces. Our new model allows analysis of the composite including imperfections due to existence of voids.



Figure 2: Imperfections in the form of voids



Figure 3: Example of numerical model: a) impact scheme; b) damage distribution in grain interfaces, peridynamics model

**Closing remarks** We present new meso-scale models that are valid for two-phase composites in the framework of finite elments and non-local meshless method that is peridynamics. The models include influence of voids that is a feature that decreases the load carrying capacity of the material.

Acknowledgement This work was financially supported by National Science Centre (Poland) project No. 2016/21/B/ST8/01027 (Lublin University of Technology). The calculations were done at the Interdisciplinary Centre for Mathematical and Computational Modeling, University of Warsaw, Poland. The licenses for the MSC Patran and Abaqus programs were provided by Academic Computer Centre in Gdask, Poland.

## Bibliography

- [1] Marti, A (2000) Inert bioceramics (Al2O3, ZrO2) for medical application. Injury, International Journal of the Care of the Injured, 31:S-D33-36.
- [2] Tuan, WH, Chen, RZ, Wang, TC, Cheng, CH and Kuo PS (2002) Mechanical properties of Al2O3/ZrO2 composites. Journal of the European Ceramic Society, 22:2827– 2833.
- [3] Lasek, K, Okoński, P. and Mierzwińska-Nastalska, E (2009) Tlenek cyrkonu waściwości fizyczne i zastosowanie kliniczne, Protetyka Stomatologiczna, LIX(6):415– 422.
- [4] Sadowski, T, Hardy, SJ and Postek, EW (2005) Prediction of the mechanical response of polycrystalline ceramics containing metallic intergranular layers under uniaxial tension. Computational Materials Science, 34:46–63.
- [5] Postek, E and Sadowski T (2018) Qualitative comparison of dynamic compressive pressure load and impact of WC/Co composite. International Journal of Refractory Metals and Hard Materials, 77:68–81.
- [6] Sadowski, T, Postek, E and Denis, C (2007) Stress distribution due to discontinuities in polycrystalline ceramics containing metallic inter-granular layer. Computational Materials Science, 29:230–236.